Oxiperm[®] Pro OCD-162

Reliable preparation and dosing of chlorine dioxide from diluted solutions for water disinfection





BE > THINK > INNOVATE >

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1. Product introduction

Oxiperm[®] Pro systems produce chlorine dioxide using diluted solutions of sodium chlorite (NaClO₂ 7.5 %) and hydrochloric acid (HCl 9 %). They are available in four capacity levels, producing 5, 10, 30 and 60 g/h of chlorine dioxide respectively. This capacity is sufficient to treat up to 150 m³ of drinking water per hour at a maximum concentration of 0.4 mg/l ClO₂. Chlorine dioxide is produced on demand from diluted solutions using the reliable sodium chlorite/hydrochloric acid, in accordance with the German Drinking Water Directive. The chlorine dioxide solution produced is stored in an integrated or external batch tank and is added to the drinking water pipe as required using the integrated dosing pump or an external dosing pump.

Applications

Usually, disinfection is the first step of pathogen reduction, in order to continue operating a drinking water installation. An ideal means of ensuring the sterility of drinking water is to use chlorine dioxide as a disinfectant. Chlorine dioxide is highly effective against all types of germs and has a long dwell time in the tubing system, which means it disinfects even without re-dosing. The big advantage of chlorine dioxide over other disinfectants is its effectiveness against biofilms. It destroys the existing biofilm, thus removing the breeding ground for microorganisms, and prevents it from building up again.

Ideal application areas for Oxiperm Pro include combating germs and pathogens, such as legionella in building installations, disinfecting cooling water systems, and disinfecting drinking water in water plants or industrial processes.

Chlorine dioxide is often used in the food and beverage industry for disinfection of process water or for CIP and bottle washing because it doesn't change the taste or smell of the treated water.

Remark

Legislation on the use of disinfection products in water treatment applications is country-specific. Please contact your local Grundfos sales office for further details on the use of our products in your application and area.

No chance for pathogens

Legionella are rod-shaped bacteria that enter drinking water systems and start to reproduce. Especially in temperatures between 30 °C and 40 °C legionella reproduce quickly. The bacteria can enter the lungs when a person inhales aerosols containing legionella when showering. They can cause a life-threatening form of pneumonia known as legionellosis. The ideal breeding ground for legionella in drinking water systems can be found in biofilm, a slimy layer on the inside of water pipes, where other pathogens also build up and reproduce. Legionella also establish themselves in amoebae, which offer them protection against conventional disinfection methods.

Using Oxiperm Pro ensures reliable removal of the biofilm with all pathogens and legionella present in piping and prevents reinfestation. For decontamination, disinfection represents only a part of the accompanying measures, e. g. constructional modifications. Oxiperm Pro OCD-162-5 and -10 systems are designed for small or medium-sized buildings with water flows up to $25 \text{ m}^3/\text{h}$. Ovincerm Pro OCD 162-20

water flows up to 25 m³/h. Oxiperm Pro OCD-162-30 and -60 systems are suited for disinfection tasks in waterworks or applications in the food and beverage industry.

Effectiveness diagram

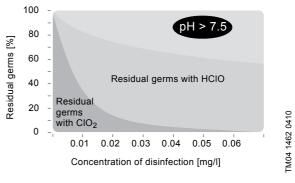


Fig. 1 Effectiveness diagram: hypochlorous acid (HCIO) compared with chlorine dioxide (CIO₂)

Product benefits

Compact system

Oxiperm Pro can also be installed in confined spaces, as operation and maintenance are performed exclusively from the front.

Low operating costs

This intelligent method for producing chlorine dioxide functions with minimal need for chemicals and thus saves up to 67 % of hydrochloric acid over other systems on the market with comparable capacity. In comparison with thermal disinfection, up to 90 % of the operating costs can be saved.

Stable product solution

With a chlorine dioxide concentration of 2 g/l (2000 ppm), the product solution can be stored for several days. The low concentration makes the solution safe to handle.

Integrated measurement value logging device

A chlorine dioxide control unit can be easily retrofitted. The connection for a measuring device for chlorine dioxide as well as pH or Redox (measuring cell) is already in place in the system controller.

Little installation work

Optional accessories simplify assembly and start-up. In fact, the system can be connected and taken into operation without even interrupting the building's water supply. This represents a decisive cost factor when it comes to decontaminating hospitals or nursing homes.

Robust design

Oxiperm Pro's robust design ensures high operational reliability and lower maintenance costs. Furthermore, the control system makes for straightforward and user-friendly operation and opens up a number of application areas for discrete disinfection of drinking water installations.

Wide field of applications

Besides continuous operation, the optional external batch tank allows the use of Oxiperm Pro for shock disinfection or in cleaning applications, such as CIP.

Conditions for installation

- No outdoor installation, installation site must be protected against sun and frost, and well-ventilated.
- Protection against unauthorized access.
- The system has to be wall- or floor-mounted vertically, the component containers have to be situated below or next to the Oxiperm Pro.
- Temperature of dilution water 10 to 30 °C.
- Water connection with 3 to 6 bar, floor drain and appropriate mains supply must be provided.

Note: In case of quantity fluctuations in the main water flow, the use of a bypass mixing module (see section *8. Accessories*, page 21) or the version with digital dosing pump is recommended, in order to optimise the blending and to minimise the risk of corrosion.

Product introduction

Components overview

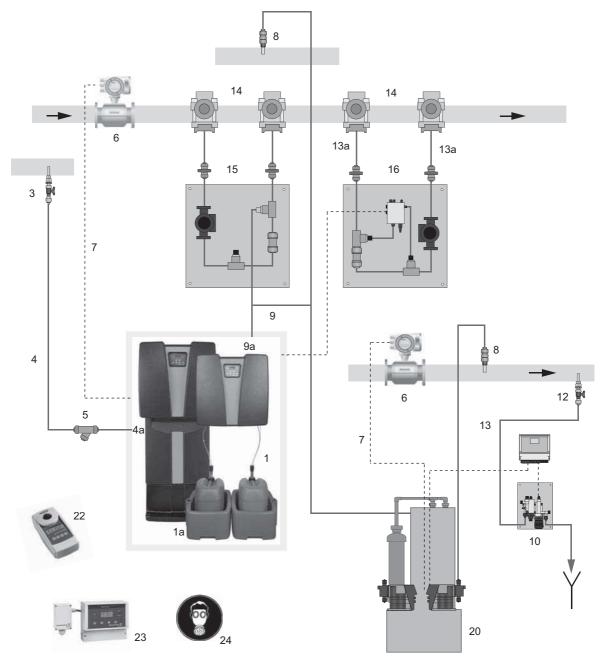


Fig. 2 Components of an installation for chlorine dioxide preparation

Checklist of installation components

No.	Component	Page
	Basic unit	
1	Oxiperm Pro chlorine dioxide preparation system	13-14
1a	Collecting tray for chemical container	21
	Dilution water for Oxiperm Pro	
3	Dilution water extraction device, connection 6/9 mm, (comprised in the bypass module for cold water)	22
5	Dirt trap for dilution water, connection 6/9 mm	22
4	PE hose 6/9 mm for dilution water connection	21
4a	Dilution water connections for differing measurements	21
	Flow measurement	
6	Flow meters or contact water meters	22-23
7	Connection cable for flow meters	22
	Dosing of chlorine dioxide	
8	Injection unit for the direct dosing of chlorine dioxide into the water pipe, hose connection PTFE 4/6 mm or 9/12 mm	23
15	Bypass modules for pre-mixing with integrated injection unit for hot and cold water, connections DN 20	23
9	PTFE hose 4/6 mm or 9/12 mm for connecting the chlorine dioxide dosing pump with the injection unit	21
9a	Connections for chlorine dioxide dosing pump with differing measurements	21
14	Tapping sleeves for the connection of extracting or adding devices	25
	Chlorine dioxide measurement	
10	Measuring cells for cold water (connection 6/12 mm) or hot water (connection 6/8 mm) with free outlet	24
16	Measuring module for hot water with measuring water recycling (connection DN 20)	24
12	Extraction device for dilution water/measuring water (connection 6/12 mm)	22
13	PVC hose 6/12 mm for measuring water extraction device	21
13a	PE hose 6/8 mm for measuring water extraction device	21
22	Compact photometer DIT-L with reagents for check measurement	25
20	External batch tanks for peak demand (50 litres, 100 litres)	25
	Safety equipment	
23	Gas warning unit for control of the air in a room	26
24	Personal protective equipment (gloves, apron, goggles), warning signs	26
	Maintenance	
	Maintenance kit for Oxiperm Pro	26

2. Identification

Type key

Example: Oxiperm Pro OCD-162-30-D/G1

Oxiperm Pro	OCD-162	-30	-D	/G	1
Max. capacity					
5	5 g/h				
10	10 g/h				
30	30 g/h				
60	60 g/h				
Chlorine dioxi	de dosing pump		-		
D	integrated mechanical dosing pump DMX				
Р	integrated digital dosing pump DDI *				
S	integrated SMART Digital dosing pump DDA *				
Ν	without integrated dosing pump				
Supply voltage	3			_	
G	220-240 V, 50/60 Hz				
н	110-120 V, 50/60 Hz				
Suction lance					-
	for 30-litre chemical container (length of suction hose 1.3 m)				
1	for 60-litre chemical container (length of suction hose 3.0 m)				
2	for 200-litre / 1000-litre chemical container (length of suction hose 6.0 m)				
3	for 55-gallon chemical container (length of suction hose 3.0 m)				

* Note: It is recommended to use a digital dosing pump for direct dosing of the product solution.

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3. Installation schemes

Preparation, one dosing point

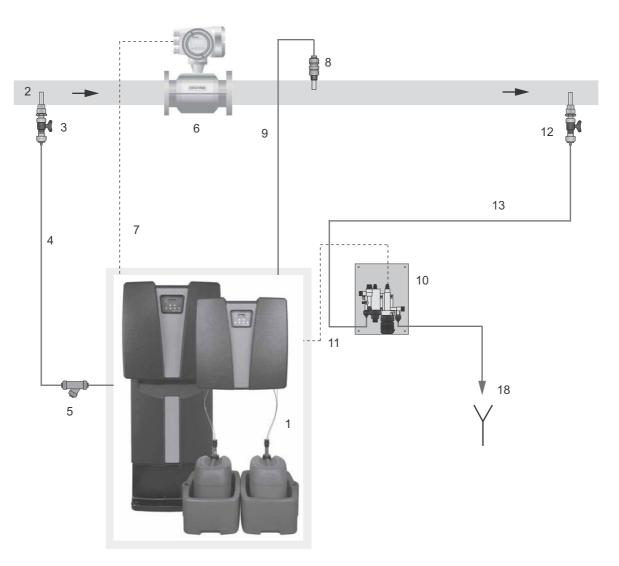


Fig. 3 Oxiperm Pro basic module with optional measuring cell for chlorine dioxide in cold water

1	Oxiperm Pro OCD-162-5, -10, -30 or -60
2	Main water pipe
3	Dilution water extraction device
4	Dilution water pipe
5	Dirt trap
6	Flow measurement
7	Signal line of flow measurement
8	Injection unit
9	Dosing line
10	Chlorine dioxide measuring cell
11	Signal line of chlorine dioxide measurement
12	Measuring water extraction device (minimum distance to injection unit 5 m)
13	Measuring water pipe
18	Drain

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Preparation, one dosing point, bypass

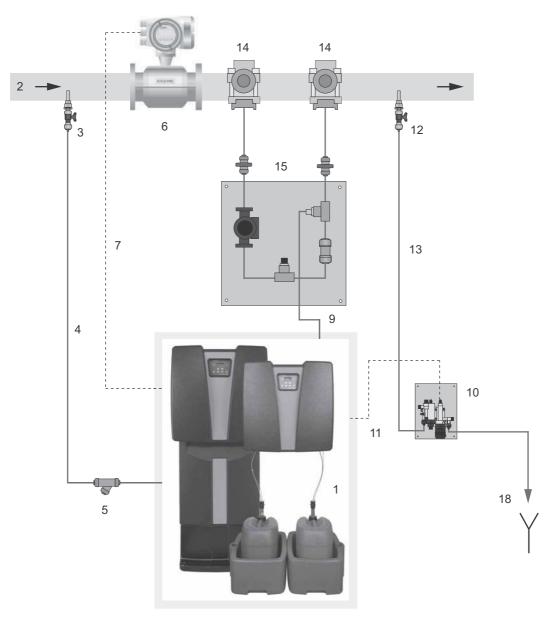


Fig. 4 Oxiperm Pro basic module with optional measuring cell for chlorine dioxide with bypass in cold water

Legend

1	Oxiperm Pro OCD-162-5, -10, -30 or -60
2	Main water pipe
3	Dilution water extraction device
4	Dilution water pipe
5	Dirt trap
6	Flow measurement
7	Signal line of flow measurement
9	Dosing line
10	Chlorine dioxide measuring cell
11	Signal line of chlorine dioxide measurement
12	Measuring water extraction device (minimum distance to injection unit 5 m)
13	Measuring water pipe
14	Tapping sleeve
15	Mixing module
18	Drain

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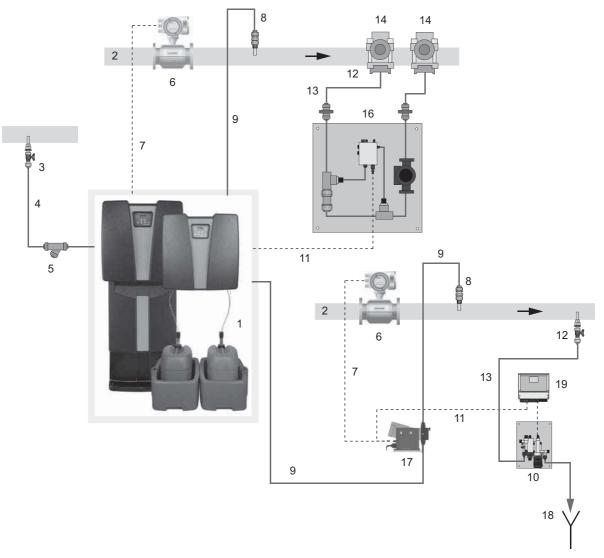


Fig. 5 Oxiperm Pro basic module with additional dosing pump and optional chlorine dioxide measurement

1	Oxiperm Pro OCD-162-5, -10, -30 or -60
2	Main water pipe
3	Dilution water extraction device
4	Dilution water pipe
5	Dirt trap
6	Flow measurement
7	Signal line of flow measurement
8	Injection unit
9	Dosing line
10	Chlorine dioxide measuring cell
11	Signal line of chlorine dioxide measurement
12	Measuring water extraction device (minimum distance to injection unit 5 m)
13	Measuring water pipe
14	Tapping sleeve
16	Measuring module
17	Additional chlorine dioxide dosing pump
18	Drain
19	Measuring amplifier



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Preparation, two dosing points, bypass

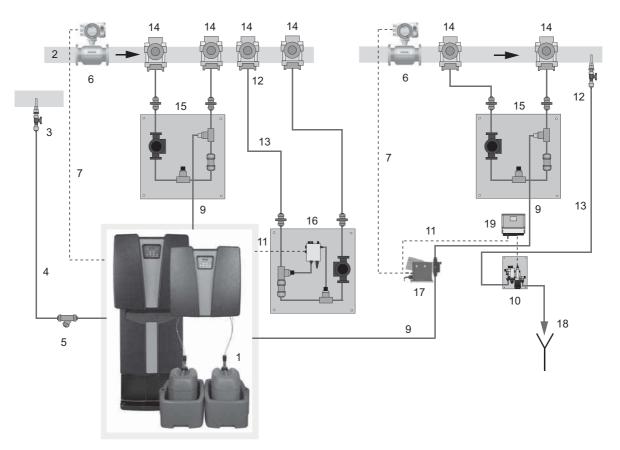
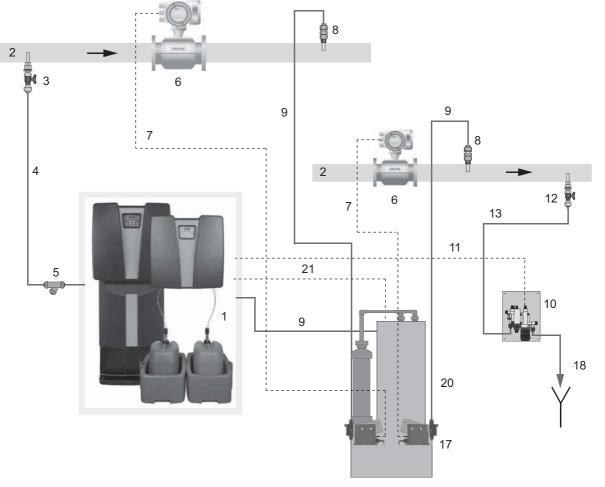


Fig. 6 Oxiperm Pro basic module with additional dosing pump and optional chlorine dioxide measurement with bypass

1	Oxiperm Pro OCD-162-5, -10, -30 or -60
2	Main water pipe
3	Dilution water extraction device
4	Dilution water pipe
5	Dirt trap
6	Flow measurement
7	Signal line of flow measurement
9	Dosing line
10	Chlorine dioxide measuring cell
11	Signal line of chlorine dioxide measurement
12	Measuring water extraction device (minimum distance to injection unit 5 m)
13	Measuring water pipe
14	Tapping sleeve
15	Mixing module
16	Measuring module
17	Additional chlorine dioxide dosing pump
18	Drain
19	Measuring amplifier



Preparation, several dosing points with batch tank

Fig. 7 Oxiperm Pro basic module with additional dosing pumps on an external batch tank and optional chlorine dioxide measurement

1	Oxiperm Pro OCD-162-5, -10, -30 or -60
2	Main water pipe
3	Dilution water extraction device
4	Dilution water pipe
5	Dirt trap
6	Flow measurement
7	Signal line of flow measurement
8	Injection unit
9	Dosing line
10	Chlorine dioxide measuring cell
11	Signal line of chlorine dioxide measurement
12	Measuring water extraction device (minimum distance to injection unit 5 m)
13	Measuring water pipe
17	Additional chlorine dioxide dosing pumps
18	Drain
20	External batch tank
21	Signal line of external batch tank

4. Construction

Oxiperm Pro OCD-162-5 and OCD-162-10

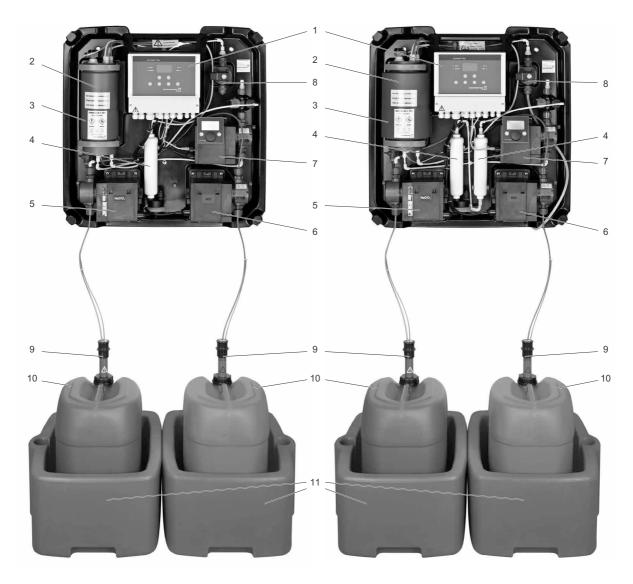


Fig. 8 Oxiperm Pro OCD-162-5 (left) and Oxiperm Pro OCD-162-10 (right) without cover

1	Measuring and control unit
2	Reaction tank
3	Batch tank
4	Adsorption filter
5	Dosing pump for sodium chlorite
6	Dosing pump for hydrochloric acid
7	Dosing pump for chlorine dioxide
8	Solenoid valve for dilution water
9	Suction lance
10	Chemical container (not in standard delivery)
11	Collecting tray (not in standard delivery)

Construction

Oxiperm Pro OCD-162-30 and OCD-162-60



Fig. 9 Oxiperm Pro OCD-162-30 (left) and Oxiperm Pro OCD-162-60 (right) without cover

1	Measuring and control unit
2	Reaction tank
3	Batch tank
4	Adsorption filter
5	Dosing pump for sodium chlorite
6	Dosing pump for hydrochloric acid
7	Dosing pump for chlorine dioxide
8	Solenoid valve for dilution water
9	Suction lance

5. Technical data

Technical data

Adjustment of the preparation capacity	manual by menu-controlled ope	erator pro	mpting, automatic by input signal	
Protection level	IP 65 (electronics, dosing pumps, solenoid valve)			
Required concentration of chemicals	 HCI (according to EN 939) NaCIO₂ (according to EN 938) 	5)	9 percent by weight7.5 percent by weight	
Admissible temperature:				
ambient temperature	• 5 to 35 °C			
 operation water temperature 	 10 to 30 °C 			
temperature of chemicals	• 10 to 35 °C			
Admissible operation water pressure	3 to 6 bar			
Admissible relative air humidity	max. 80 %, not condensing			
Total volume of reaction tank and batch tank	reaction tank OCD-162-5 1.00 I OCD-162-10 1.80 I OCD-162-30 6.10 I OCD-162-60 13.40 I		batch tank (up to max. level alarm) OCD-162-5 1.00 OCD-162-10 1.80 OCD-162-30 7.00 OCD-162-60 13.90	
Filling volume of reaction tank and batch tank	reaction tank OCD-162-5 0.87 l OCD-162-10 1.67 l OCD-162-30 5.52 l OCD-162-60 11.96 l		batch tank OCD-162-5 0.87 I OCD-162-10 1.67 I OCD-162-30 6.50 I OCD-162-60 13.00 I	
Concentration of chlorine dioxide solution	approx. 2 g/l (2000 ppm)			
Safety equipment	monitoring of the capacity via le	evel meas	surement	
Material	system frame fastening sleeves solenoid valve reaction/batch tank internal hoses gaskets		PP stainless steel PVC PVC PTFE FPM	
Full-text menu control for	 commissioning entering operating parameter	s	flushing maintenance	
Connections	chlorine dioxide dosing line dilution water	230 V 115 V 230 V 115 V	hose 4/6, 6/9 and 9/12 hose 1/8" x 1/4", 1/4" x 3/8" and 1/3" x 1/2" hose 6/9 or 6/12 or PVC-pipe DN 8 hose 1/4" x 3/8"	

Electrical and electronic data

Mains connection	110-120 V, 50/60 Hz or 220-240 V, 50/60 Hz
Power consumption	OCD-162-5 and -10: approx. 50 VA OCD-162-30: approx. 180 VA OCD-162-60: approx. 320 VA
Analog inputs	 input 0(4)-20 mA (water meter) measuring cell (CIO₂, pH or Redox, temperature) (option)
Digital inputs	 contact water meter (min. 3 pulses/min., max. 50 pulses/sec.) remote On/Off fault gas warning unit
Analog outputs	 output 0(4) - 20 mA (pump regulation) measured value chlorine dioxide 0(4)-20 mA
Potential-free outputs	 alarm relay, 250 V/6 A, max. max. 550 VA (chemicals-empty signal, dosing time monitoring, preparation process time monitoring, wire break current output) warning relay, 250 V/6 A, max. 550 VA (low level of chemicals, maintenance) chlorine dioxide dosing pump

Technical data

6. Dimensions

Oxiperm Pro OCD-162-5 and OCD-162-10

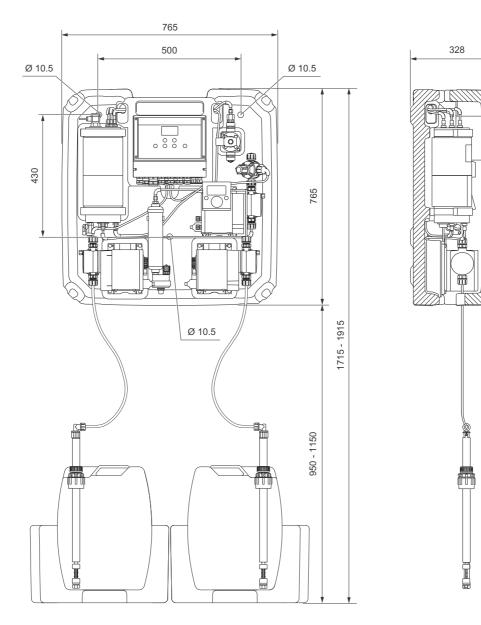
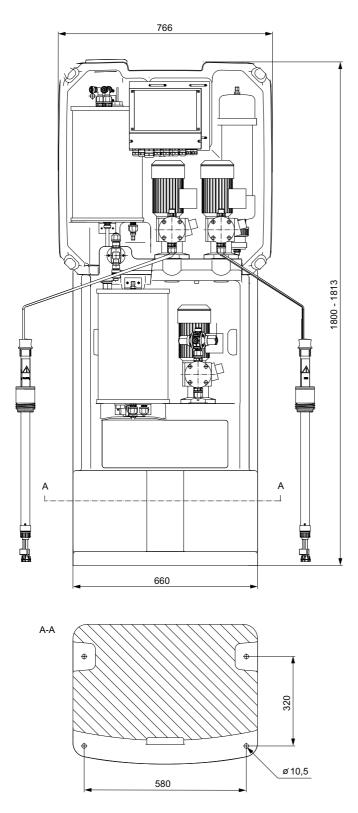


Fig. 10 Oxiperm Pro OCD-162-5 and OCD-162-10

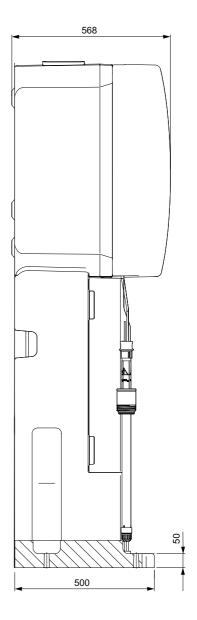
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Oxiperm[®] Pro OCD-162

Oxiperm Pro OCD-162-30 and OCD-162-60







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Suction lance adaptors for chemical containers

The adaptor suitable for the respective container is included in the standard delivery of the suction lance.

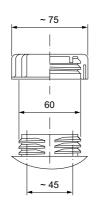
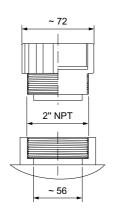


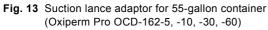
Fig. 12 Suction lance adaptor for 30-litre container (Oxiperm Pro OCD-162-5, -10, -30)



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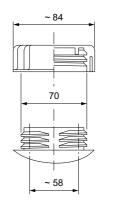


Fig. 14 Suction lance adaptor for 60-litre container (Oxiperm Pro OCD-162-30, -60)

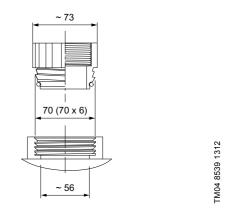
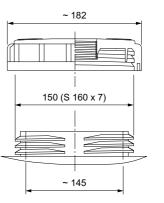


Fig. 15 Suction lance adaptor for 200-litre container (IBC) (Oxiperm Pro OCD-162-30, -60)



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Fig. 16 Suction lance adaptor for 1000-litre container (IBC) (Oxiperm Pro OCD-162-30, -60)



7. Product range

Standard: Oxiperm Pro with chlorine dioxide dosing pump

- For systems in combination with an external batch tank we recommend to use a mechanical dosing pump.
- Digital dosing pumps are designed for direct dosing.

Preparation	city ^P max [l/h] at max. Dilution dioxide weight [bar] capacity water dosing		Consumption of components		Chlorine		Voltage			
capacity			(50/60 Hz)	Oxiperm Pro	Product No.					
[g/h] CIO ₂	50 Hz	60 Hz	HCI	NaClO ₂	[l/h]	pump	[kg]			
Standard (with	chlorine die	oxide dosin	g pump): S	MART Digit	al dosing pun	np DDA with s	suction lanc	e for 30-litre co	ontainer	
5	10	10	0.15	0.14	2.5	DDA	26	220-240 V	OCD-162-5-S/G	95735153
5	10	10	0.15	0.14	2.5	DDA	26	110-120 V	OCD-162-5-S/H	95735154
10	10	10	0.31	0.29	5	DDA	28	220-240 V	OCD-162-10-S/G	95735161
10	10	10	0.31	0.29	5	DDA	28	110-120 V	OCD-162-10-S/H	95735162
Standard (with	chlorine die	oxide dosing	g pump): n	nechanical d	osing pump [DMX or digital	dosing pur	np DDI with su	ction lance for 60-litre	container
30	10	10	0.88	0.87	14.8	DMX	70	220-240 V	OCD-162-30-D/G1	95735169
30	10	10	0.88	0.87	14.8	DMX	70	110-120 V	OCD-162-30-D/H1	95735170
30	10	10	0.88	0.87	14.8	DDI	69	220-240 V	OCD-162-30-P/G1	95735171
30	10	10	0.88	0.87	14.8	DDI	69	110-120 V	OCD-162-30-P/H1	95735172
60	10	10	1.71	1.63	32.5	DMX	85	220-240 V	OCD-162-60-D/G1	95718452
60	10	10	1.71	1.63	32.5	DMX	85	110-120 V	OCD-162-60-D/H1	95718453
60	10	10	1.71	1.63	32.5	DDI	84	220-240 V	OCD-162-60-P/G1	95718454
60	10	10	1.71	1.63	32.5	DDI	84	110-120 V	OCD-162-60-P/H1	95718455
Standard (with o	chlorine diox	kide dosing	pump): me	chanical dos	ing pump DM	X or digital dos	sing pump D	DI with suction	lance for 200- or 1000-	litre container
30	10	10	0.88	0.87	14.8	DMX	70	220-240 V	OCD-162-30-D/G2	95735173
30	10	10	0.88	0.87	14.8	DMX	70	110-120 V	OCD-162-30-D/H2	95735174
30	10	10	0.88	0.87	14.8	DDI	69	220-240 V	OCD-162-30-P/G2	95735175
30	10	10	0.88	0.87	14.8	DDI	69	110-120 V	OCD-162-30-P/H2	95735176
60	10	10	1.71	1.63	32.5	DMX	85	220-240 V	OCD-162-60-D/G2	95718456
60	10	10	1.71	1.63	32.5	DMX	85	110-120 V	OCD-162-60-D/H2	95718457
60	10	10	1.71	1.63	32.5	DDI	84	220-240 V	OCD-162-60-P/G2	95718458
60	10	10	1.71	1.63	32.5	DDI	84	110-120 V	OCD-162-60-P/H2	95718459
Standard (with o	chlorine dio	kide dosing	pump): me	chanical dos	ing pump DM	X or digital dos	sing pump D	DA or DDI with	suction lance for 55-ga	llon container
5	10	10	0.15	0.14	2.5	DDA	26	110-120 V	OCD-162-5-S/H3	95735155
10	10	10	0.31	0.29	5	DDA	28	110-120 V	OCD-162-10-S/H3	95735163
30	10	10	0.88	0.87	14.8	DMX	70	110-120 V	OCD-162-30-D/H3	95735177
30	10	10	0.88	0.87	14.8	DDI	69	110-120 V	OCD-162-30-P/H3	95735178
60	10	10	1.71	1.63	32.5	DMX	85	110-120 V	OCD-162-60-D/H3	95720704
60	10	10	1.71	1.63	32.5	DDI	84	110-120 V	OCD-162-60-P/H3	95720705

Oxiperm Pro without chlorine dioxide dosing pump

- Without integrated dosing pump for chlorine dioxide, in case an external dosing pump will be connected.
- A standard delivery comprises multi-function valve and hose connections for product storage containers.

Dreneration	Counterpressure P _{max} [bar]		Consumption of components		Chlorine					
Preparation capacity			[l/h] at max. capacity		Dilution water	dioxide dosing	Weight	Voltage (50/60 Hz)	Oxiperm Pro	Product No.
[g/h] CIO ₂	50 Hz	60 Hz	HCI	NaClO ₂	[l/h]	pump	[kg]			
Without chlorin	e dioxide d	osing pump	, with suc	tion lance fo	r 30-litre conta	ainer				
5	*	*	0.15	0.14	2.5	-	26-30	220-240 V	OCD-162-5-N/G	95735156
5	*	*	0.15	0.14	2.5	-	26-30	110-120 V	OCD-162-5-N/H	95735157
10	*	*	0.31	0.29	5	-	28-32	220-240 V	OCD-162-10-N/G	95735164
10	*	*	0.31	0.29	5	-	28-32	110-120 V	OCD-162-10-N/H	95735165
Without chlorin	e dioxide d	osing pump	, with suc	tion lance fo	r 60-litre conta	ainer				
30	*	*	0.88	0.87	14.8	-	69-70	220-240 V	OCD-162-30-N/G1	95735179
60	*	*	1.71	1.63	32.5	-	84-85	220-240 V	OCD-162-60-N/G1	95725956
Without chlorin	e dioxide d	osing pump	, with suc	tion lance fo	r 200-litre cor	tainer				
30	*	*	0.88	0.87	14.8	-	69-70	220-240 V	OCD-162-30-N/G2	95735180
60	*	*	1.71	1.63	32.5	-	84-85	220-240 V	OCD-162-60-N/G2	95725957
Without chlorin	e dioxide d	osing pump	, with suc	tion lance fo	r 55-gallon co	ntainer				
5	*	*	0.15	0.14	2.5	-	26-30	110-120 V	OCD-162-5-N/H3	95735158
10	*	*	0.31	0.29	5	-	28-32	110-120 V	OCD-162-10-N/H3	95735166
30	*	*	0.88	0.87	14.8	-	69-70	110-120 V	OCD-162-30-N/H3	95735181
60	*	*	1.71	1.63	32.5	-	84-85	110-120 V	OCD-162-60-N/H3	95735200

* The counterpressure depends on the dosing pump.

8. Accessories

Collecting trays

• for chemical storage containers





Fig. 17 Collecting tray for containers of max. 33 litres

Description	Product No.
Collecting tray, blue, for sodium chlorite containers of max. 33 litres, with support for suction lance.	95702450
Collecting tray, red, for hydrochloric acid containers of max. 33 litres, with support for suction lance.	95702451
Collecting tray, blue, for sodium chlorite containers of max. 60 litres.	96726830
Collecting tray, red, for hydrochloric acid containers of max. 60 litres	96726829

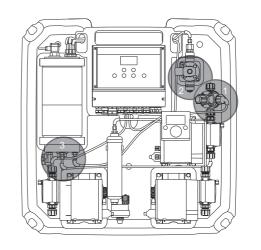
Hoses

Description	Product No.
Hose PTFE 4/6 ecru, 5 metres (chlorine dioxide solution: multifunction valve to dosing point for OCD-162-5 and -10)	96697911
Hose PTFE 4/6 ecru, 10 metres (chlorine dioxide solution: multifunction valve to dosing point for OCD-162-5 and -10)	96692437
Hose PTFE 4/6 ecru, 25 metres (chlorine dioxide solution: multifunction valve to dosing point for OCD-162-5 and -10)	96727484
Hose PTFE 9/12 ecru, 10 metres (chlorine dioxide solution: multifunction valve to dosing point for OCD-162-30 and -60)	96727490
Hose PTFE 9/12 ecru, 25 metres (chlorine dioxide solution: multifunction valve to dosing point for OCD-162-30 and -60)	96727492
Hose PE 6/9 transparent, 10 metres (dilution water inlet solenoid valve)	96727412
Hose PVC 6/12, with reinforcement, 10 metres (measuring water connection for measuring cell AQC-D1)	96653571
Hose PE 6/8, ecru, 10 metres (measuring water connection for measuring cell AQC-D6)	95709108

Connections

for	Description	Product No.
PTFE hose 4/6, 6/9 or 9/12 (see 1, fig. 18)	Connection set for multifunction valve DN 8, G 5/8	97691904
PTFE hose 1/4" x 3/8" or 1/8" x 1/4" (see 1, fig. 18)	Connection set for multifunction valve DN 8, G 5/8	97691907
PVC hose connection 6/9 or 6/12 with G 5/8 female thread for dilution water (please order separately)	G 1/2 male thread for direct screwing into water supply line and G 5/8 male thread for hose connection (see fig. 19)	95702448
PVC hose connection 6/9 or 6/12 with G 5/8 female thread for dilution water (please order separately)	G 3/4 male thread for direct screwing into water supply line and G 5/8 male thread for hose connection (see fig. 19)	95702449
PVC hose 6/9 for dilution water (see 2, fig. 18)	Hose connection with G 5/8 female thread (see fig. 20)	97702488

for	Description	Product No.
PVC hose 6/12 for dilution water (see 2, fig. 18)	Hose connection with G 5/8 female thread (see fig. 20)	97702489
PTFE hose 4/6 for dosing pumps (see 3, fig. 18) (OCD-162-5 and-10)	T-piece (3 x 4/6), PVDF	95714891
PTFE hose 6/9, 6/12 or 9/12 for 2 dosing pumps (see 3, fig. 18) (OCD-162-30 and -60)	T-piece (6/9, 6/12 or 9/12), PVDF	95730391
PTFE hose 9/12	PVC/FKM ball valve, DN 10, with PTFE connection 9/12	95721555



TM04 8529 1212

Fig. 18 Overview connections

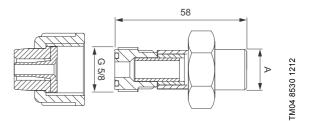
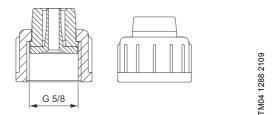
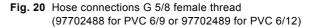


Fig. 19 Hose connection (fig. 20) with adaptor G 1/2 or G 3/4, and G 5/8 male thread (95702448 for A = G 1/2 or 95702449 for A = G 3/4)





Accessories

Extraction device

- for dilution water or measuring water
- PVC, max. 10 bar
- with ball valve
- with FKM gasket

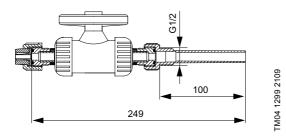


Fig. 21 Extraction device

Description	Connection	Product No.
Connection for 6/9, 6/12 hoses and DN 10 PVC pipe	G 1/2 male thread	95707159

Dirt trap

External dirt trap for dilution water connection.

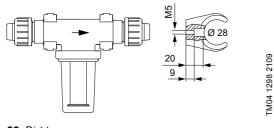


Fig. 22 Dirt trap

Description	Product No.
Connection for 6/9, 6/12 hoses and DN 10 PVC pipe	95709473

Flow meters

- 100-230 V AC, 50/60 Hz
- 4-20 mA analog output and pulse output

Inductive flow meter

· with annexed flow transformer, PP lining



TM04 1471 0410

Fig. 23 Inductive flow meter

Description	Flange	Product No.
Inductive flow meter G 1/2 min. 0.2 m ³ /h, max. 7.6 m ³ /h	DN 15	95702399
Inductive flow meter G 3/4 min. 0.3 m ³ /h, max. 13.6 m ³ /h	DN 20	95702400
Inductive flow meter G 1 min. 0.5 m ³ /h, max. 21.2 m ³ /h	DN 25	95702401
Inductive flow meter G 1 1/4 min. 0.9 m ³ /h, max. 34.7 m ³ /h	DN 32	95702402
Inductive flow meter G 1 1/2 min. 1.4 m ³ /h, max. 54.2 m ³ /h	DN 40	95702403
Inductive flow meter G 2 min. 2.1 m ³ /h, max. 84.8 m ³ /h	DN 50	95702288
Inductive flow meter G 2 1/2 min. 3.6 m ³ /h, max. 143.4 m ³ /h	DN 65	95702404
Inductive flow meter G 3 min. 5.4 m ³ /h, max. 217.2 m ³ /h	DN 80	95702405
Inductive flow meter G 4 min. 8.5 m ³ /h, max. 339.3 m ³ /h	DN 100	95702406
Inductive flow meter G 5 min. 13.3 m ³ /h, max. 530.1 m ³ /h	DN 125	95702407
Inductive flow meter G 6 min. 19.1 m ³ /h, max. 763.4 m ³ /h	DN 150	95702350

Ultrasonic flow meter

· with separate flow transformer



Fig. 24 Ultrasonic flow meter

Description	Product No.
Ultrasonic flow meter DN 15-DN 100, min. 0.3 m 3 /h, max. 560 m 3 /h	95701808
Ultrasonic flow meter DN 50-DN 400, min. 3.5 $\rm m^{3}/h,$ max. 9000 $\rm m^{3}/h$	95702408

Connection cable for flow meter

Description	Product No.
Flow meter cable, 2-wire, with screening, for all models (per meter)	96687719

Contact water meter

Multiple-jet impeller water meter with contactor.

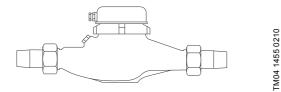


Fig. 25 Contact water meter with thread

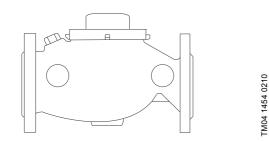


Fig. 26 Contact water meter with flange

Description	Connection	Product No.
Water meter DN 20, 1 pulse/1 litre, in operation with Oxiperm Pro: min. 180 l/h, max. 5 m ³ /h	R 3/4" male thread	96693258
Water meter DN 25, 1 pulse/1 litre, in operation with Oxiperm Pro: min. 180 l/h, max. 12 m ³ /h	R 1" male thread	96691880
Water meter DN 40, 1 pulse/2 litres, in operation with Oxiperm Pro: min. 360 l/h, max. 20 m ³ /h	R 1 1/2" male thread	96728112
Water meter DN 50, 1 pulse/10 litres, in operation with Oxiperm Pro: min. 1800 l/h, max. 30 m ³ /h	DN 50 flange	96728115

Note: The water meter has to be dimensioned in a way, that more than 3 pulses/min. are emitted.

Injection unit

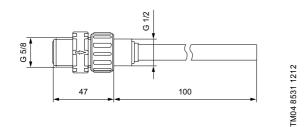


Fig. 27 Injection unit

Description	Product No.
Injection unit DN 8, PVDF, 16 bar, G 1/2, threaded connection G 5/8 for PTFE hose 4/6, 6/9, 6/12 and 9/12	95730932

Bypass mixing module

• for mixing before the main pipe

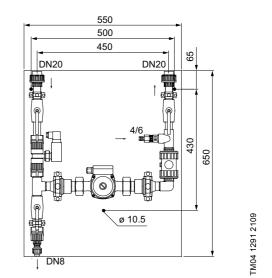


Fig. 28 Bypass mixing module

Description	Product No.
 for cold water: Material PP-R, max. 30 °C (max. operating water pressure 9 bar when extracting dilution water at max. 6 bar), dilution water connection DN 8, connections inlet and outlet bypass water DN 20, PP-R, operating voltage 230 V, 50 Hz 	95703178
 for hot water: Material PP-R, max. 80 °C (operating water pressure 6 bar), max. operating water pressure 9 bar (at 70 °C), connections inlet and outlet bypass water DN 20, PP-R, operating voltage 230 V, 50 Hz 	95703179

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Accessories

Measuring module

for chlorine dioxide measurement

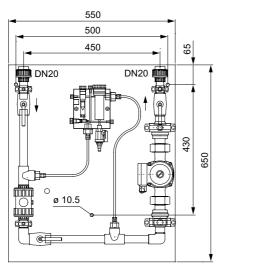


Fig. 1 Measuring module

Description	Product No.
 in cold and hot water, max. 8 bar, max. 70 °C, with measuring water recirculation, pipes PP-R, connections inlet and outlet measuring water DN 20, PP-R, incl. 2 m of connection cable for the measuring cell, operating voltage 230 V, 50 Hz 	95708029

Measuring cells

.

• for chlorine dioxide measurement, with free measuring water outlet

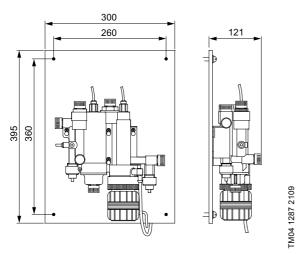


Fig. 2 Measuring cell AQC-D1

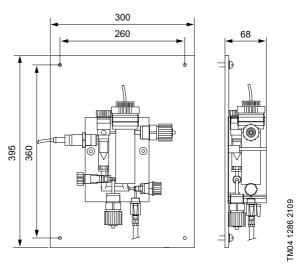


Fig. 3 Measuring cell AQC-D6

TM04 1296 2109

Description	Product No.
AQC-D1.AU-X-X.QS-T.G: • measurement in cold water (up to 40 °C), connection measuring water inflow (hose 6/12, PVC pipe DN 8), incl. 3 m connection cable, integrated temperature compensation, cleaning motor, 230 V, 50/60 Hz	96622832
 AQC-D1.AU-PC-X.QS-T.G: measurement in cold water (up to 40 °C), connection measuring water inflow (hose 6/12, PVC pipe DN 8), incl. 3 m connection cable, integrated temperature compensation, pH electrode, cleaning motor, pH calibrating solution, 230 V, 50/60 Hz 	96622838
AQC-D1.AU-X-RCB.QS-T.G: • measurement in cold water (up to 40 °C), connection measuring water inflow (hose 6/12, PVC pipe DN 8), incl. 3 m connection cable, integrated temperature compensation, Redox electrode, Redox calibrating solution, cleaning motor, 230 V, 50/60 Hz	96622851
AQC-D6: • measurement in cold and hot water, up to max. 8 bar, 70 °C, connection measuring water inflow 6/8, incl. 2 m connection cable, integrated temperature compensation	95708118

For more detailed information on AQC, please see the data booklet Measurement and control accessories.

DIT-L photometer

Compact photometer for quick determination of the concentration of chlorine dioxide and chlorite at the extraction point.



TM04 8452 4711

Fig. 4 Photometer DIT-L

Description	Product No.		
 DIT-L photometer with case Chlorine dioxide measuring range: 0.02 - 11.0 mg/l Chlorite measuring range: 0.01 - 6.0 mg/l Supplied with: 4 batteries, 1 manual, 1 Certificate of Compliance, 3 round vials with cap and gasket, 1 cleaning brush, 1 plastic stirring rod, 1 starter kit for 100 chlorine dioxide measurements 	95727743		
Testing reagents for the determination of chlorine dioxide, for 250 measurements:			
DPD No. 1 tablets	95727747		
DPD No. 3 tablets	95727750		
Glycine tablets	95727752		
Additional testing reagents for the determination of chlorite, for 100 measurements (not included in DIT-L starter kit):			
DPD Acidifying tablets	98032751		
DPD Neutralising tablets	98032752		

For more detailed information on DIT-L, please see the data booklet DIT-M, DIT-L, DIT-IR

Tapping sleeves

- · for retrofitting injection units etc. in pipework
- outlet to PVC pipe, DN 20



TM04 1472 0410

Fig. 5 Tapping sleeve

Pipework	Connection	Product No.
Steel, G 1/2	G 1/2 female	95702386
Steel, G 3/4	G 1/2 female	95702387
Steel, G 1	G 3/4 female	95702388
Steel, G 1 1/4	G 1 female	95702390
Steel, G 1 1/2	G 1 1/4 female	95702389
Steel, G 2	G 1 1/4 female	95702391
Steel, G 2 1/2	G 1 1/4 female	95702392
Steel, G 3	G 1 1/4 female	95702393
Stainless steel, 16 mm	G 1/2 male	95702394
Stainless steel, 18 mm	G 1/2 male	95702395
Stainless steel, 28 mm	G 3/4 female	95702396
Stainless steel, 35 mm	G 3/4 female	95702397
Stainless steel, 42 mm	G 3/4 female	95702398

External batch tank

• PVC, for chlorine dioxide product solution

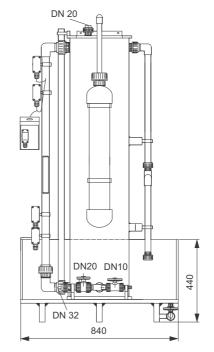


Fig. 6 External batch tank, front view

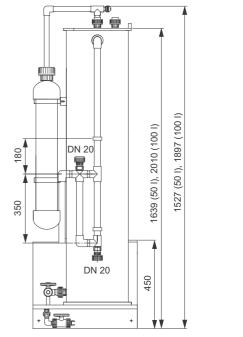


Fig. 7 External batch tank, lateral view

Batch tank with	Volume [l]	Diameter [mm]	Product No.
Adsorption filter, catchment tray,	50	315	96688079
level switch	100	315	96726825

Ö

CIU-271 Communication Interface Unit

Communication interface unit for connection to the Oxiperm Pro controller. Reads out the measured chlorine dioxide concentration and emits alarm or warning. Status message can be displayed via web browser or via SMS on mobile phone.



Fig. 8 CIU

Description	Fieldbus protocol	Electrical data	Product No.
CIU-271	GSM/GPRS	24-240 V, 0-60 Hz	96898819

Conex DIA-G gas warning unit

- · with potentiostatic chlorine dioxide sensor
- measuring range 0.00 to 1.00 ppm



Fig. 9 Gas warning unit Conex DIA-G

Description	Product No.
Conex DIA-G-P,CDP-B,W-J: 110/240 V, 50-60 Hz	95700854

For more detailed information on Conex DIA-G, please see the data booklet Conex DIA-G, DIS-G

Protective equipment

Description	Product No.
Protective gloves	96727012
Protective apron	96727013
Protective goggles	96727014
Set of warning signs	95701992

Maintenance kits

for Oxiperm Pro OCD-162-5 before June 2012

···· •····	
Maintenance kit for Oxiperm Pro OCD-162-5	Product No.
with mechanical and digital dosing pump	95702445
without chlorine dioxide dosing pump	95702446
for Oxiperm Pro OCD-162-5 after June	e 2012
Maintenance kit for Oxiperm Pro OCD-162-5	Product No.
with SMART Digital DDA dosing pump	98153636
without chlorine dioxide dosing pump	98153651
 for Oxiperm Pro OCD-162-10 before J 	lune 2012
Maintenance kit for Oxiperm Pro OCD-162-10	Product No
with DMI mechanical dosing pump	95702500
with DDI digital dosing pump	95707853
without chlorine dioxide dosing pump	95702499
for Oxiperm Pro OCD-162-10 after Jui	ne 2012
Maintenance kit for Oxiperm Pro OCD-162-10	Product No
with SMART Digital DDA dosing pump	98153962
without chlorine dioxide dosing pump	98153966
 for Oxiperm Pro OCD-162-30 before J 	lune 2012
Maintenance kit for Oxiperm Pro OCD-162-30	Product No
with DMX mechanical dosing pump	95717915
with DDI digital dosing pump	95717916
without chlorine dioxide dosing pump	95717917
for Oxiperm Pro OCD-162-30 after Jui	ne 2012
Maintenance kit for Oxiperm Pro OCD-162-30	Product No
with DMX mechanical dosing pump	98162637
with DDI digital dosing pump	98162644
without chlorine dioxide dosing pump	98162647
for Oxiperm Pro OCD-162-60	

Maintenance kit for Oxiperm Pro OCD-162-60	Product No.
with DMX mechanical dosing pump	95717919
with DDI digital dosing pump	95717920
without chlorine dioxide dosing pump	95717921

9. Further product documentation

WebCAPS

× Back.

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CR 10-5 CR 10-6

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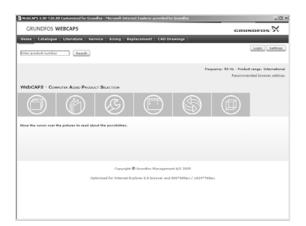
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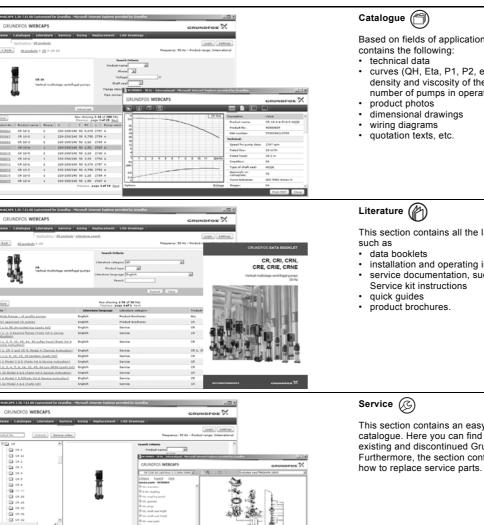
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A-A

WebCAPS is a Web-based Computer Aided Product Selection program available on grundfos.com. WebCAPS contains detailed information on more than 220,000 Grundfos products in more than 30 languages.

Information in WebCAPS is divided into six sections:

- Catalogue
- Literature ٠
- Service •
- Sizing
- Replacement •
- CAD drawings.

Based on fields of application and pump types, this section

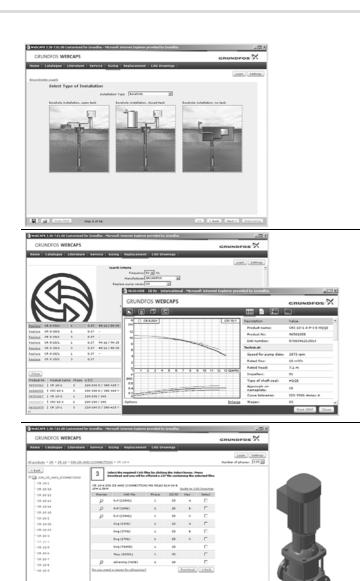
curves (QH, Eta, P1, P2, etc.) which can be adapted to the density and viscosity of the pumped liquid and show the number of pumps in operation

This section contains all the latest documents of a given pump,

- installation and operating instructions
- service documentation, such as Service kit catalogue and

This section contains an easy-to-use interactive service catalogue. Here you can find and identify service parts of both existing and discontinued Grundfos pumps. Furthermore, the section contains service videos showing you







This section is based on different fields of application and installation examples and gives easy step-by-step instructions in how to size a product:

- Select the most suitable and efficient pump for your installation.
- Carry out advanced calculations based on energy, consumption, payback periods, load profiles, life cycle costs, etc.
- Analyse your selected pump via the built-in life cycle cost tool.
 Determine the flow velocity in wastewater applications, etc.
- Determine the flow velocity in wastewater applications, etc.

Replacement

In this section you find a guide to selecting and comparing replacement data of an installed pump in order to replace the pump with a more efficient Grundfos pump. The section contains replacement data of a wide range of pumps produced by other manufacturers than Grundfos.

Based on an easy step-by-step guide, you can compare Grundfos pumps with the one you have installed on your site. When you have specified the installed pump, the guide will suggest a number of Grundfos pumps which can improve both comfort and efficiency.

CAD drawings

In this section, it is possible to download 2-dimensional (2D) and 3-dimensional (3D) CAD drawings of most Grundfos pumps.

These formats are available in WebCAPS:

- 2-dimensional drawings:
- .dxf, wireframe drawings
 .dwg_wireframe drawings
- .dwg, wireframe drawings.

3-dimensional drawings:

- .dwg, wireframe drawings (without surfaces)
- .stp, solid drawings (with surfaces)
- .eprt, E-drawings.

WinCAPS



Fig. 10 WinCAPS DVD

WinCAPS is a **Win**dows-based **C**omputer **A**ided **P**roduct **S**election program containing detailed information on more than 220,000 Grundfos products in more than 30 languages.

The program contains the same features and functions as WebCAPS, but is an ideal solution if no internet connection is available.

WinCAPS is available on DVD and updated once a year.

Subject to alterations.



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